



Technical Data Sheet

3M™ Membrane Switch Product with
Adhesive 200MP 7995MP



[Product Details](#)



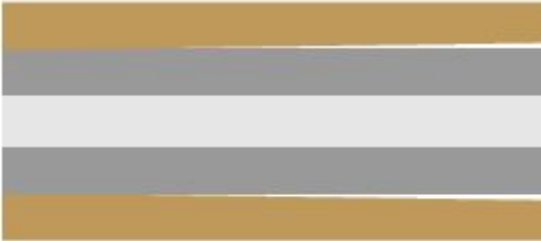
[Regulatory Info/SDS](#)

Product Description

3M™ High Performance Acrylic Adhesive 200MP is a popular choice and industry standard, for graphic attachment and general industrial joining applications. It provides outstanding adhesion to metal and high surface energy plastics. This adhesive provides some initial repositionability for placement accuracy when bonding to plastics. It also performs well after exposure to humidity and hot/cold cycles and provides the assurance the switch will perform through difficult environmental conditions and millions of actuations.

Product Features

- The High Performance Acrylic Adhesive 200MP offers excellent short-term heat resistance and will perform at temperatures up to 400°F (204°C)
- The 200MP adhesive provides high resistance to solvents and humidity
- The 2 mil nominal adhesive tape delivers excelent shear strength to metal surfaces
- 3M Membrane Switch products use the 200MP adhesive, which provides long lasting membrane switches
- 3M™ Double Coated Membrane Switch Spacers feature 2.0 mil adhesive layer for industry-standard, high-performance requirements



Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Test Method	Value
Adhesive Type		200MP Acrylic
Adhesive Carrier		Polyester Film (PET)
Carrier Thickness		0.08 mm (3 mil)
Total Tape Thickness	ASTM D3652	0.05 mm (2 mil)
Liner Print		200MP
Liner		94# Polycoated Kraft Paper (PCK)
Liner Thickness		0.18 mm (7 mil)

Typical Performance Characteristics

90° Peel Adhesion

Dwell Time: 72 h
Backing: 2 mil PET
Test Method: ASTM D3330

Temperature	Substrate	Value
23 °C (73 °F)	Aluminum	9.2 N/cm (84 oz/in) ¹
23 °C (73 °F)	PET	6.9 N/cm (63 oz/in) ¹

Temperature	Substrate	Value
23 °C (73 °F)	Polycarbonate (PC)	7 N/cm (64 oz/in) ¹
23 °C (73 °F)	Stainless Steel	8 N/cm (73 oz/in) ¹
70 °C (158 °F)	Aluminum	20.4 N/cm (186 oz/in) ¹
70 °C (158 °F)	PET	21.3 N/cm (195 oz/in) ¹
70 °C (158 °F)	Polycarbonate (PC)	16.1 N/cm (147 oz/in) ¹
70 °C (158 °F)	Stainless Steel	16.2 N/cm (148 oz/in) ¹

¹ 300 mm/min (12 in/min)

Substrate: Stainless Steel

Backing: 2 mil PET

Attribute Name	Test Method	Temperature	Test Condition	Value
Static Shear	ASTM D3654	23 °C (73 °F)	1000 g	10,000+ min ¹
Static Shear	ASTM D3654	70 °C (158 °F)	500 g	10,000+ min ¹
Tensile Strength	ASTM D2370			11810 N/cm (6749 lb/in)

¹ 13 x 25 mm (0.5 x 1 in) sample area, test terminated at 10,000 minutes

Attribute Name	Value
Short Term Temperature Resistance	149 °C (300 °F) ¹
Long Term Temperature Resistance	93 °C (200 °F) ²

¹ Short Term (minutes, hour)

² Long Term (day, weeks)

Typical Environmental Characteristics

Environmental Resistance

Humidity Resistance - High humidity has a minimal effect on adhesive performance. Bond strength shows no significant reduction after exposure for 7 days at 90°F (32°C) and 90% relative humidity.

UV Resistance - When properly applied, nameplates and decorative trim parts are not adversely affected by outdoor exposure.

Water Resistance - Immersion in water has no appreciable effect on the bond strength. After 100 hours at room temperature, the high bond strength is maintained.

Temperature Cycling Resistance - High bond strength is maintained after cycling four times through:

4 hours at 158°F (70°C)

4 hours at -20°F (-29°C)

4 hours at 73°F (22°C)

Chemical Resistance - When properly applied, nameplate and decorative trim parts will hold securely after exposure to numerous chemicals including oil, mild acids and alkalis.

Bond Build-up: The bond strength of 3M™ High Performance Acrylic Adhesive increases as a function of time and temperature as the adhesive further wets the surface and reaches maximum bond strength after 72 hours at room temperature.

Temperature/Heat Resistance: 3M™ High Performance Acrylic Adhesive on polyester carriers is usable for short periods (minutes, hours) at temperatures up to 300 °F (149°C) and for intermittent longer periods (days, weeks) up to 250°F (121°C).

Lower Temperature Service Limit: -40°F (-40°C).

Electrical and Thermal Properties

Attribute Name	Test Method	Temperature	Test Condition	Value
Coefficient of Thermal Expansion	ASTM D696		First Heat (125 ~ 175 °C)	$3.9 \times 10^{-4} \text{ m/m/}^{\circ}\text{C}$
Surface Resistivity	ASTM D257	23 °C (73 °F)		$>5.6 \times 10^{16} \Omega$

Attribute Name	Test Method	Temperature	Test Condition	Value
Dissipation Factor	ASTM D150	23 °C (73 °F)		0.009
Dielectric Strength	ASTM D149			66.9 ¹
Insulation Resistance	Mil-I-46058C		100 VDC, 60 sec	$9.4 \times 10^{12} \Omega$
Volume Resistivity	ASTM D257	23 °C (73 °F)		$3.3 \times 10^{15} \Omega\text{-cm}$

¹ Short time method (air)

Handling/Application Information

Application Examples

- 3M™ Single Coated Membrane Switch Spacers are ideal for circuit layers, metal dome placement and lead protection

Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 24 months from date of manufacture.

Recognition/Certification

TSCA: This product is defined as an article under the Toxic Substances Control Act and therefore, it is exempt from inventory listing requirements

MSDS: 3M has not prepared a MSDS for this product which is not subjected to the MSDS requirements of the Occupational Safety and Health Administration's Hazard Communication Standard, 29 C.F.R.1910.1200(b)(6)(v). When used under reasonable conditions or in accordance with the 3M directions for use, this product should not present a health and safety hazard. However, use or processing of the product in a manner not in accordance with the directions for use may affect its performance and present potential health and safety hazards.

UL: These products have been recognized by Underwriters Laboratories, Inc. under UL 746C and UL 969. For more information on the UL Certification, please visit the website at <http://www.3M.com/converter>, select UL Recognized Materials, then select the specific product area.

Note: One of 3M's core values is to respect our social and physical environment. 3M is committed to comply with ever-changing, global, regulatory and consumer environmental, health, and safety (EHS) requirements. As a service to our customers, 3M is providing information on the regulatory status of many 3M products. Further regulation information including that for OSHA, USCPSP, FDA, California Proposition 65, REACH and RoHS, can be found at 3M.com/regs.

Automotive Disclaimer

Select Automotive Applications:

This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

Information

Technical Information: The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.

Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the

product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

Disclaimer: 3M industrial and occupational products are intended, labeled, and packaged for sale to trained industrial and occupational customers for workplace use. Unless specifically stated otherwise on the applicable product packaging or literature, these products are not intended, labeled, or packaged for sale to or use by consumers (e.g., for home, personal, primary or secondary school, recreational/sporting, or other uses not described in the applicable product packaging or literature), and must be selected and used in compliance with applicable health and safety regulations and standards (e.g., U.S. OSHA, ANSI), as well as all product literature, user instructions, warnings, and limitations, and the user must take any action required under any recall, field action or other product use notice. Misuse of 3M industrial and occupational products may result in injury, sickness, or death. For help with product selection and use, consult your on-site safety professional, industrial hygienist, or other subject matter expert. For additional product information, visit www.3M.com.

ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

3M™ Industrial Adhesives and Tapes Division
3M Center, St. Paul, MN 55144-1000
3M.com/iatd

3M is a trademark of 3M Company
© 3M 2013 (11/13)