

Technical Data Sheet

3M™ Membrane Switch Product with
Adhesive 200MP 7993MP



[Product Details](#)



[Regulatory Info/SDS](#)

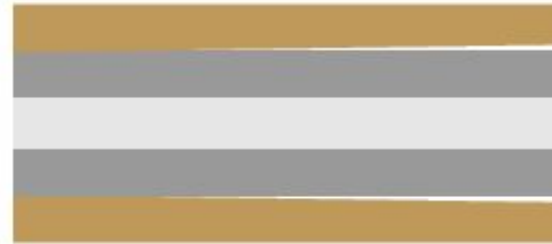
Product Description

Finite Element Analysis (FEA) data is available for this product at: 3m.com/FEA

3M™ High Performance Acrylic Adhesive 200MP is a popular choice and industry standard, for graphic attachment and general industrial joining applications. It provides outstanding adhesion to metal and high surface energy plastics. This adhesive provides some initial repositionability for placement accuracy when bonding to plastics. It also performs well after exposure to humidity and hot/cold cycles and provides the assurance the switch will perform through difficult environmental conditions and millions of actuations.

Product Features

- The High Performance Acrylic Adhesive 200MP offers excellent short-term heat resistance and will perform at temperatures up to 400°F (204°C)
- The 200MP adhesive provides high resistance to solvents and humidity
- The 2 mil nominal adhesive tape delivers excellent shear strength to metal surfaces
- 3M Membrane Switch products use the 200MP adhesive, which provides long lasting membrane switches
- 3M™ Double Coated Membrane Switch Spacers feature 2.0 mil adhesive layer for industry-standard, high-performance requirements



Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Test Method	Value
Adhesive Type		200MP Acrylic
Adhesive Carrier		Polyester Film (PET)
Carrier Thickness		0.03 mm (1 mil)
Total Tape Thickness	ASTM D3652	0.05 mm (2 mil)
Liner Print		200MP
Liner		94# Polycoated Kraft Paper (PCK)
Liner Thickness		0.18 mm (7 mil)

Typical Performance Characteristics

90° Peel Adhesion

Dwell Time: 72 h
 Backing: 2 mil PET
 Test Method: ASTM D3330

Temperature	Substrate	Value
23 °C (73 °F)	PET	5 N/cm (46 oz/in) ¹
23 °C (73 °F)	Polycarbonate (PC)	5.6 N/cm (51 oz/in) ¹
23 °C (73 °F)	Aluminum	7 N/cm (64 oz/in) ¹
23 °C (73 °F)	Stainless Steel	7 N/cm (68 oz/in) ¹
70 °C (158 °F)	PET	7.9 N/cm (72 oz/in) ¹
70 °C (158 °F)	Polycarbonate (PC)	6.8 N/cm (62 oz/in) ¹
70 °C (158 °F)	Aluminum	8.6 N/cm (79 oz/in) ¹
70 °C (158 °F)	Stainless Steel	9 N/cm (82 oz/in) ¹

¹ 304 mm/min (12 in/min)

Substrate: Stainless Steel
 Backing: 2 mil PET

Attribute Name	Test Method	Temperature	Test Condition	Value
Static Shear	ASTM D3654	23 °C (73 °F)	1000 g	10,000+ min ¹
Static Shear	ASTM D3654	70 °C (158 °F)	500 g	10,000+ min ¹
Tensile Strength	ASTM D2370			3,609 lb/in

¹ 13 x 25 mm (0.5 x 1 in) sample area, test terminated at 10,000 minutes

Attribute Name	Value
Short Term Temperature Resistance	149 °C (300 °F) ¹
Long Term Temperature Resistance	93 °C (200 °F) ²

¹ Short Term (minutes, hour)

² Long Term (day, weeks)

Typical Environmental Characteristics

Environmental Resistance

Humidity Resistance - High humidity has a minimal effect on adhesive performance. Bond strength shows no significant reduction after exposure for 7 days at 90°F (32°C) and 90% relative humidity.

UV Resistance - When properly applied, nameplates and decorative trim parts are not adversely affected by outdoor exposure.

Water Resistance - Immersion in water has no appreciable effect on the bond strength. After 100 hours at room temperature, the high bond strength is maintained.

Temperature Cycling Resistance - High bond strength is maintained after cycling four times through:

- 4 hours at 158°F (70°C)
- 4 hours at -20°F (-29°C)
- 4 hours at 73°F (22°C)

Chemical Resistance - When properly applied, nameplate and decorative trim parts will hold securely after exposure to numerous chemicals including oil, mild acids and alkalis.

Bond Build-up: The bond strength of 3M™ High Performance Acrylic Adhesive increases as a function of time and temperature as the adhesive further wets the surface and reaches maximum bond strength after 72 hours at room temperature.

Temperature/Heat Resistance: 3M™ High Performance Acrylic Adhesive on polyester carriers is usable for short periods (minutes, hours) at temperatures up to 300 °F (149°C) and for intermittent longer periods (days, weeks) up to 250°F (121°C).

Lower Temperature Service Limit: -40°F (-40°C).

Electrical and Thermal Properties

Attribute Name	Test Method	Temperature	Test Condition	Value
Coefficient of Thermal Expansion	ASTM D696		First Heat (125 ~ 175 °C)	$4.5 \times 10^{-4} \text{ m/m/}^\circ\text{C}$
Surface Resistivity	ASTM D257	23 °C (73 °F)		$>5.6 \times 10^{16} \Omega$

Attribute Name	Test Method	Temperature	Test Condition	Value
Dissipation Factor	ASTM D150	23 °C (73 °F)		0.012
Dielectric Strength	ASTM D149			1,700 V/mil ¹
Insulation Resistance	Mil-I-46058C		100 VDC, 60 sec	$6.5 \times 10^{12} \Omega$
Volume Resistivity	ASTM D257	23 °C (73 °F)		$2.7 \times 10^{15} \Omega\text{-cm}$

¹ Short time method (air)

Handling/Application Information

Application Examples

- 3M™ Single Coated Membrane Switch Spacers are ideal for circuit layers, metal dome placement and lead protection

Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 24 months from date of manufacture.

Recognition/Certification

TSCA:This product is defined as an article under the Toxic Substances Control Act and therefore, it is exempt from inventory listing requirements

MSDS:3M has not prepared a MSDS for this product which is not subjected to the MSDS requirements of the Occupational Safety and Health Administration's Hazard Communication Standard, 29 C.F.R.1910.1200(b)(6)(v). When used under reasonable conditions or in accordance with the 3M directions for use, this product should not present a health and safety hazard. However, use or processing of the product in a manner not in accordance with the directions for use may affect its performance and present potential health and safety hazards.

UL:These products have been recognized by Underwriters Laboratories, Inc. under UI 746C and UL 969. For more information on the UL Certification, please visit the website at <http://www.3M.com/converter>, select UL Recognized Materials, then select the specific product area.

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Automotive Disclaimer

Select Automotive Applications:

This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

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ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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3M.com/iatd

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